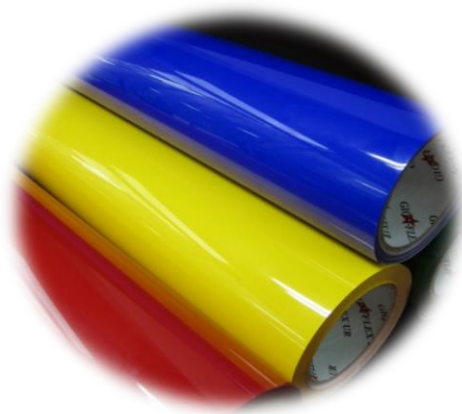


GIO★-LITE

GIO-FLEX VC Thermo Transfer Film

GIO-FLEX VC is a heat transfer PVC film suitable for most of the basic fabrics including many kinds of athletic mesh fabrics. The high technology of matt adhesive layer permits a high speed cutting, ultra-fine detail, and easy weeding.



COMPOSITION

PVC	34%
Co-Polyester Glue	33%
PET Film	33%

PHYSICAL PERFORMANCE AFTER TEST EXPOSURE

Bursting Strength	P
Dimensional Stability to Washing	P
Color Fastness to Washing	P
Color Fastness to Perspiration	P
Color Fastness to Rubbing	P
Color Fastness to Hot Pressing	P

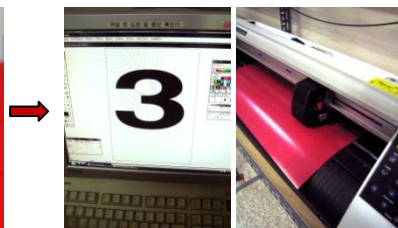
Remark : P = Meets the general requirement

APPLICATION INSTRUCTIONS

1. Cut in mirror image through adhesive layer (dull side) to the PET carrier.
2. Weed the unwanted material and lay the cut-design on the fabric.
3. Heat Press at **150°C for 8 seconds** and always **peel cold** (Take off the PET carrier after 15 seconds).



Film



Design & Cut



Weed



Heat Apply

GIO-LITE

CARE INSTRUCTIONS FOR THE FINISHED PRODUCT



➤ **Washing**

- Washer : Standard Household Washing Machine
- Temperature : 60°C
- Detergent : Standard Household Detergent
- Setting : Colored Clothing without Pre-wash
- Maximum washing time on highest temperature not to exceed 12 minutes.
- Maximum total washing time not to exceed 50 minutes.
- Test fabric for dye migration.

➤ **Bleaching**

Not Recommended

➤ **Drying**

Tumble Dry Low

➤ **Ironing**






Do not use steam, use a cool or warm temperature setting, avoid direct contact of the design when ironing, use a press cloth.

COLOR AVAILABILITY

Normal Color

 White	 Black	 Red	 Green
 Sky Blue	 Mid Blue	 Royal Blue	 Navy
 Lemon Yellow	 Yellow	 Golden Yellow	 Orange
 Pink	 Magenta	 Burgundy	 Brown
 Dark Kharki	 Grey	 Silver	 Gold

Neon Color

 Neon Yellow	 Neon Orange	 Neon Pink	 Neon Green	 Neon Blue
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SPECIFICATION

Standard Width	Roll Length	Q'ty / Carton	Weight / Carton	Volume / Carton
510 mm	50 MTS	50 MTS	10.5 KGS	0.016 CBM
510 mm	25 MTS	50 MTS	11.5 KGS	0.022 CBM
1,020 mm	25 MTS	25 MTS	11.0 KGS	0.032 CBM

**** Thickness : Normal colors - 170 ~ 180 micron
Neon colors - 230 micron**

STORAGE

- Keep away from the direct sunlight, hot and humid place.
- Use it within 1 year from the date of the lot number (production date).

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